: CO-PILOT EMERGENCY CARGO RELEASE KIT

Tuesday, 12/12/2006 7:41:16 AM

User:

Kim Johnston

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**  : 29882

: 10992

P.O. Number

: NIA

: 12/12/2006 This Issue Prsht Rev.

: MA : 28903

S.O. No. : YIA

: SMALL /MED FAB Type

**Part Number** 

**Drawing Name** 

**Drawing Number** 

: D412704011 : N/A : N/A

Project Number **Drawing Revision** 

Material **Due Date**  : 1/5/2007

Qty:

4 Um:

Each

Written By

First Issue

**Previous Run** 

Checked & Approved By

Comment

Est Rev:C 05.12.21

Hardware added to Step 3 KJ/RF Hardware removed on Step 3

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

PACKAGING 1 2.0

PACKAGING RESOURCE #1

06/12/12

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

D412704041

Pedal Assembly



Comment: Qty.:

1.0000 Each(s)/Unit

1 D412-704-041 Pedal Assembly

4.0000 Each(s)

Pick: Packing Kit

**Qty Part Number** 

Description

7/4/1259

4.0

3.0

D412704045

Cable Assy (212/214/412)



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

1 D412-704-045 Cable Assembly

Batch 29895 / /

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•					
Dord No.	_	DAD #- Foult Cotomon NC	D . V	No DOA		Data	

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	losed:	Date:
		DI ODDED HON CONFORMA	MOE (MOD)		

		NCR: WORK ORDER NON-CONFORMANCE (NCR)						
1	Description of NC	Corrective Action Section B			Corrective Action Se	Verification	Approval	Approval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto	
:								
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	e e							
	STEP		Section A Initial	Section A Initial Action Description	Section A Initial Action Description Sign &	Section A Initial Action Description Sign & Section C	Section A Initial Action Description Sign & Section C Chief Eng	

Tuesday, 12/12/2006 7:41:16 AM Date: Kim Johnston User: 🥕 **Process Sheet** Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412704011 Job Number: 29882 Job Number: Description: Seq. #: **Machine Or Operation:** Bracket 5.0 D32072 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description escription Batch
Bracket B02079 1 D3207-2 6.0 D32075 **Bracket** Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Description Qty Part Number Bracket 1 D3207-5 D32081 7.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Batch
Doubler 162869 Qty Part Number Description 1 D3208-1 D32083 Pedal Mount Angle 8.0 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description Pedal Mount Angle 1 D3208-3 D32087 9.0 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit **Qty Part Number** 1 D3208-7

Dart Aerospac	e L	.td
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W/O:		WORK ORDER CHA						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Dort No.		DAD #						

Part No: _	PAR #:	Fault Category:	NCR: Yes No DQA	: Date: _	
			QA: N/C Closed	: Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
	1	Description of NC		Corrective Action Section B	Verification	Annroyal	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector	
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Tuesday, 12/12/2006 7:41:16 AM Date: Kim Johnston User: 🐣 **Process Sheet** Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412704011 Job Number: 29882 Job Number: Description: Seq. #: Machine Or Operation: Doubler 10.0 D32089 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit **Qty Part Number** Description 1 D3208-9 Doubler 12200 11.0 D320811 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Filler 1 D3208-11 D32141 12.0 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Packing Kit Qty Part Number Description 1 D3214-1 Placard MS21919DG5 13.0 Clamp Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Packing Kit Qty Part Number Description Clamp M/6526 4 MS21919DG5 INSPECT 100% KITS FOR COMPLETENESS QC4 14.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE # 15.0 PACKAGING Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-704-011 Location: PPP Rev: Form: rprocess Page 3

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:	Moul17
			QA: N/C Closed:	Date:	

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
· · · · · · · · · · · · · · · · · · ·		Description of NC	Description of NC Corrective Action Section B				Annessal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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							:	

Date:

Tuesday, 12/12/2006 7:41:16 AM

User: 🖛

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 29882

Seq. #:

Job Number:

Machine Or Operation:

Description:

Part Number: D412704011

16.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



a 20417

<b>Dart Aerospace Ltd</b>	D	art	Ae	ros	pac	e L	.td
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				•			
			L				L

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C Closed:		Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE STEP	Description of NC Section A	Corrective Action Section B			Verification	Ammount	A				
		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				